

Potential new directions in research on stainless steel structures

Stainless Steel in Structures - 5th International Experts Seminar

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Materials

Analysis

Design provisions

Applications

Materials

Alloys

- Duplex grades
- Increasingly recognised and accepted structurally
 - Strength
 - Fatigue
 - Corrosion
- High/ultra-high strength stainless steel alloys for structural applications

Added manufacturing

- High value add
- Complicated geometries
- Optimisation
- Composite solutions



Materials

Extreme events

- Seismic — China and New Zealand
- Blast — ductility and strain hardening
- Low/high temperature properties

Biomedical?

- Joints
- Stents



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Direct Design Method (DDM)

- Design stainless steel structures by advanced (GMNIA) analysis

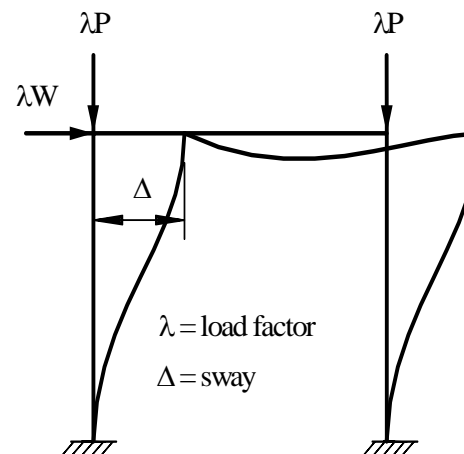
$$\phi_s R_n \geq \sum \gamma_i Q_{ni}$$

$$\frac{R_n}{\gamma_{Ms}} \geq \sum \gamma_i Q_{ni}$$

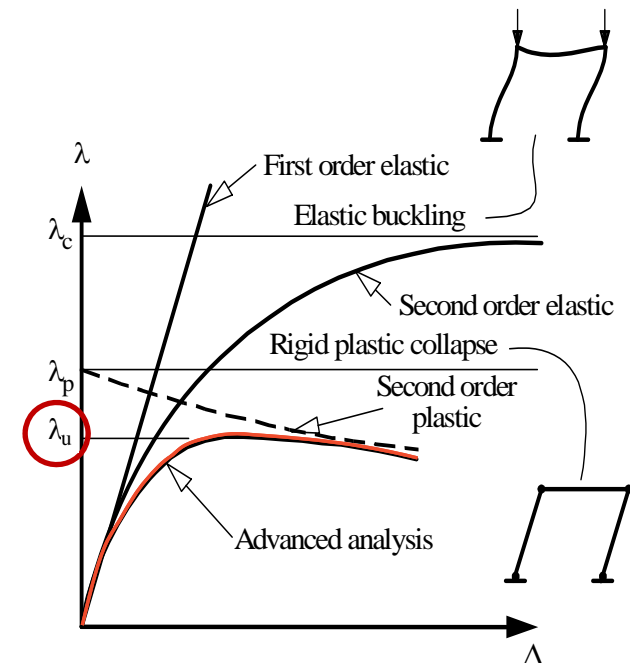
- Design check: $\phi_s \lambda_u \geq 1 \rightarrow \lambda_u \geq 1/\phi_s$ or $\lambda_u/\gamma_{Ms} \geq 1 \rightarrow \lambda_u \geq \gamma_{Ms}$
- What is ϕ_s , or γ_{Ms} ?

Research questions:

- Categorise typical stainless steel structural systems
- Determine ϕ_s / γ_{Ms} by system reliability analysis
- Define nominal model
- Include semi-rigid joints



(a) Rigid jointed sway frame



(b) Load deflection responses

Analysis

Connections – FE analysis

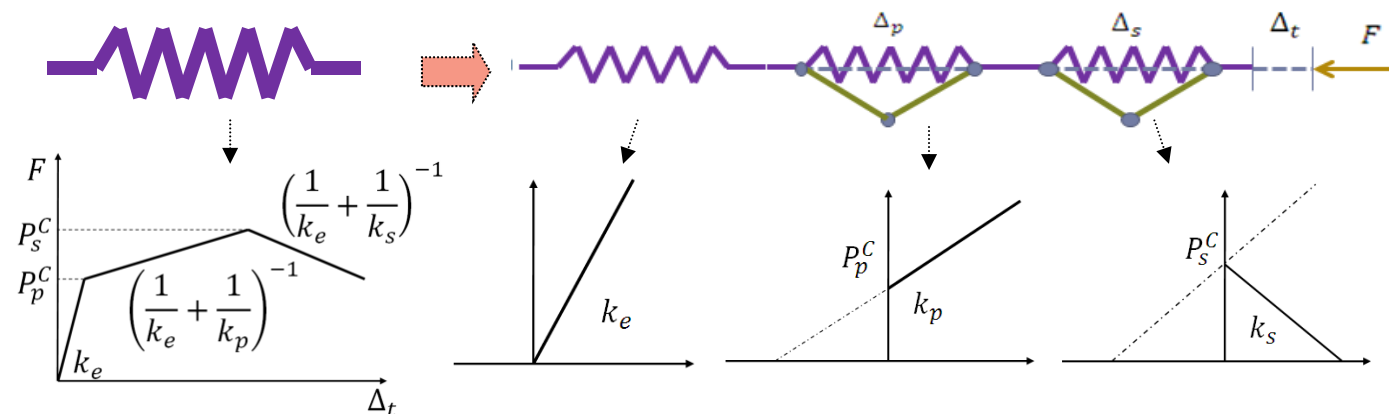
- Fracture of stainless steel alloys
- Constitutive models
- Implementation of constitutive models in FE software like Abaqus



Elflah, Theofanous & Dirar
Stainless Steel in Structures
London 2017

Component Method

- Inelastic component model
- Strain hardening
- Ductility



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Design provisions

Cross-sections

- Built-up sections
- Sections with holes
- Open sections:
 - Web crippling using DSM

Members

- Open sections:
 - Beams
 - Beam-columns
 - Shear
- Welded sections:
 - Identify appropriate strength curves for columns and beams as per level of residual stress and strength grade



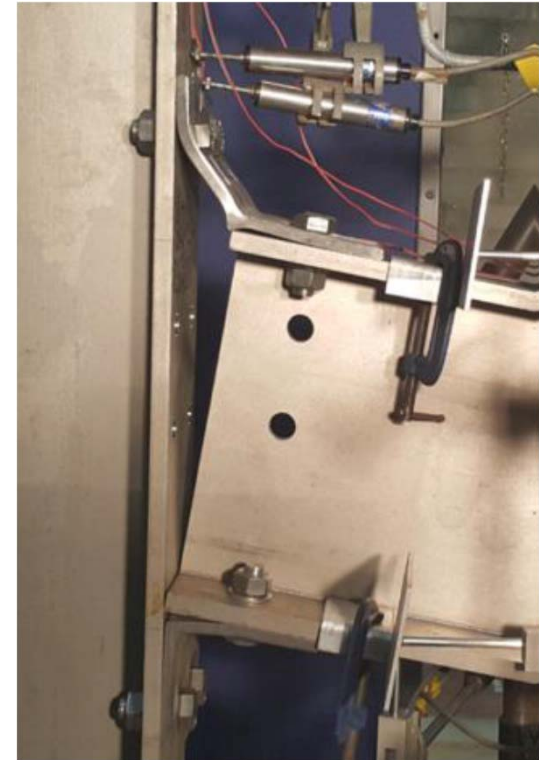
Design provisions

Members con't

- Concrete-filled stainless steel tubes:
 - High strength concretes
 - Seismic performance

Connections

- Hot-rolled and cold-formed steels.
Consistent framework for component limit states for:
 - Bolted connections
 - Welded connections
- Design methods and M - θ relations for complete connections, e.g.
 - Bolted moment end-plate connections
 - Top and seat angle connections
 - Web cleat angle connections
 - Tubular connections



Materials
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Applications

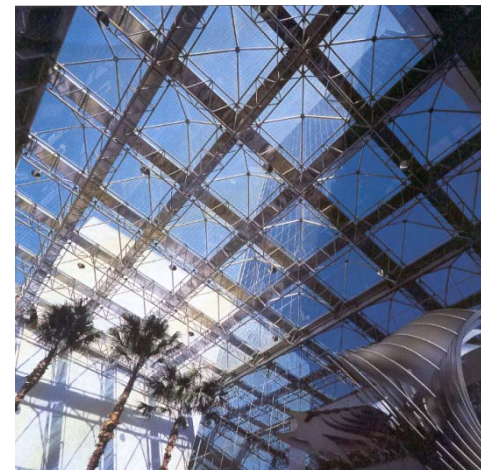
Complete systems – design guidelines

- Tubular truss and framing systems, including connections
- Portal frames
- Roofing and façade systems, (purlin and sheeting systems)
- Bridges

Sub-structural applications

- Large bridges
- Off-shore building components

Dismantlement and re-use



Thank-you



Thank you

Nancy Baddoo and SCI

- 1998
- 2003
- 2007
- 2012
- 2017

Imperial College

Sponsors:

- IMOA
- Nickel Institute
- ISSF
- Montanstahl
- Stala Tube