

# Experimental study on hysteretic behaviour of welded stainless steel box-section columns

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# Outline

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- Background
- Experimental program
- Test results
- Conclusions

# Background



Doha International Airport



York Millennium Bridge



Beijing Botanical Garden



Beijing Olympic Business District



Singapore Double Helix Bridge



Petronas Twin Towers

# Background



## ■ Research on Stainless Steel

- Properties of material
- Members
- Connections
- Residual stress of section

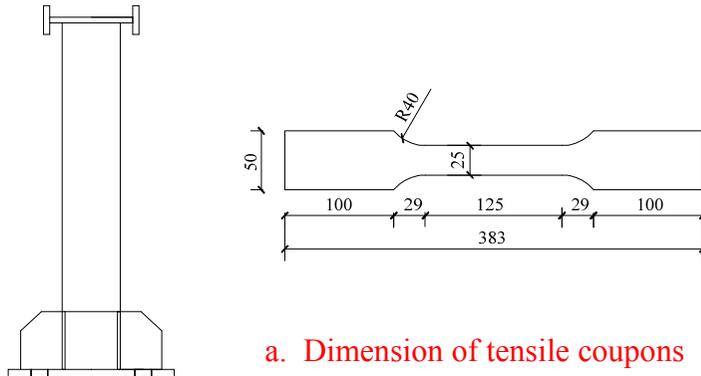
## ● Damage of Steel Structures in Earthquake



➤ **What about the hysteretic behaviour of welded stainless steel box-section columns?**

# Experimental program

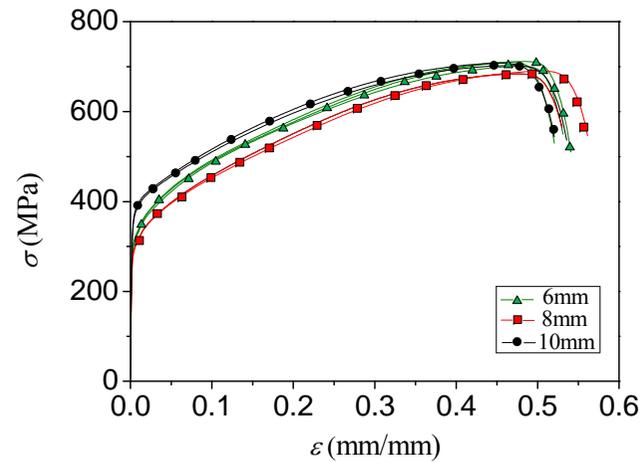
## 1. Material tests



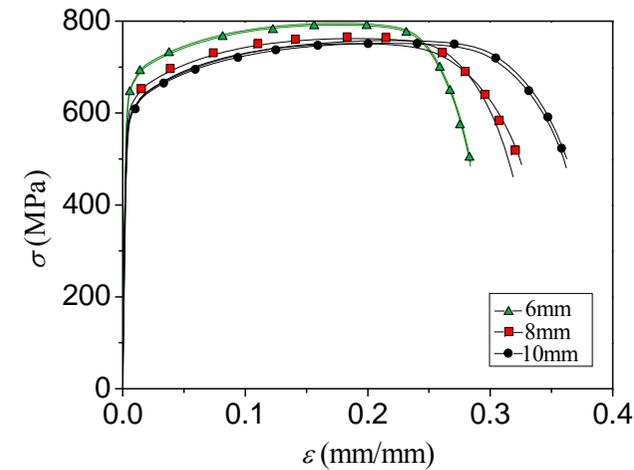
a. Dimension of tensile coupons



b. Test configuration of tensile test



c. Austenitic stainless steel

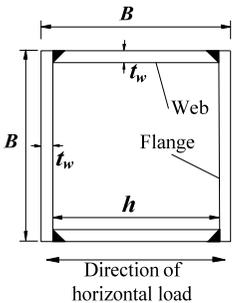


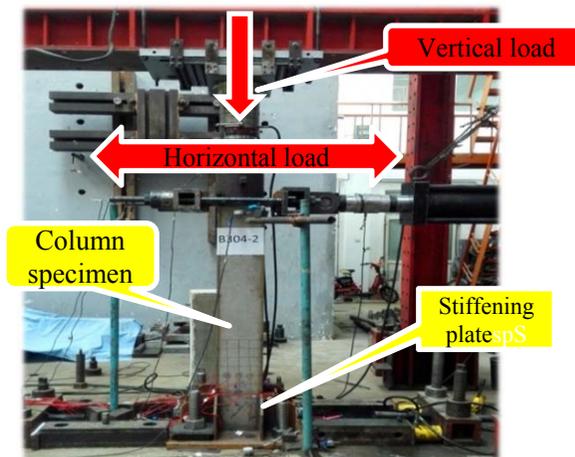
d. Duplex stainless steel

# Experimental program

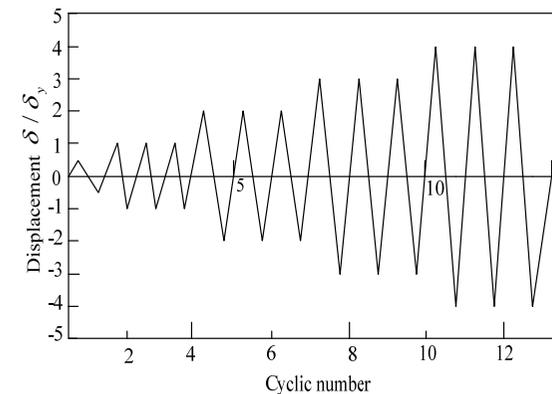
## 2. Specimen cyclic loading test

Table1 Measured geometry of specimens and axial-load ratios

Cross-section	Specimens	$B/mm$	$t_w/mm$	$h/t_w$	$[h/t_w]$	$N_0$	$N(KN)$
	B304-1	280.0	9.60	26.0	35.3	0.2	443
	B304-2	279.0	7.85	33.0	35.3	0.2	357
	B304-3	280.0	7.85	33.0	35.3	0.4	714
	B304-4	281.0	5.82	44.7	35.3	0.2	270
	B2205-1	200.5	9.70	18.0	23.8	0.2	684
	B2205-2	198.0	7.70	23.0	23.8	0.2	553
	B2205-3	198.0	7.70	23.0	23.8	0.4	1106
	B2205-4	198.5	5.75	31.3	23.8	0.2	419



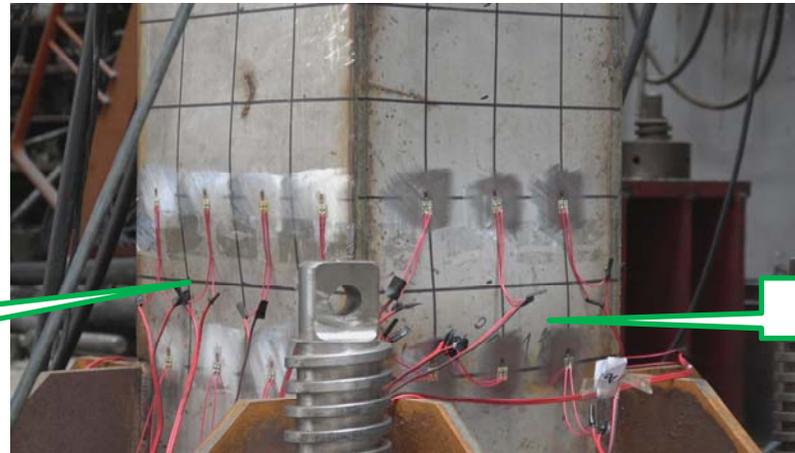
a. Test photo



b. Cyclic loading protocol

# Test results

## 1. Test phenomena, failure mode and hysteresis curves



Flange

Web

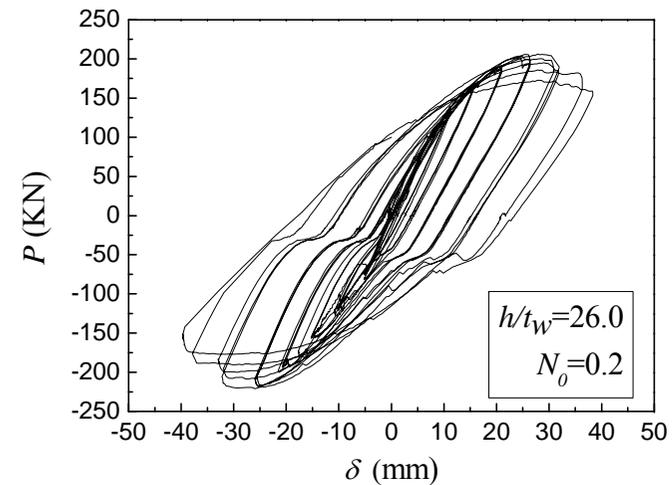
B304-1



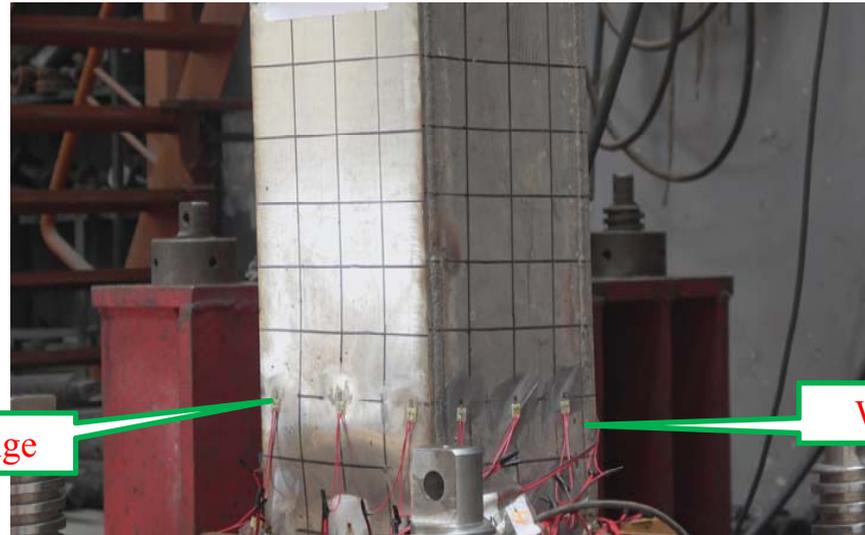
Flange  
local buckling



Web  
local buckling



# Test results



Flange

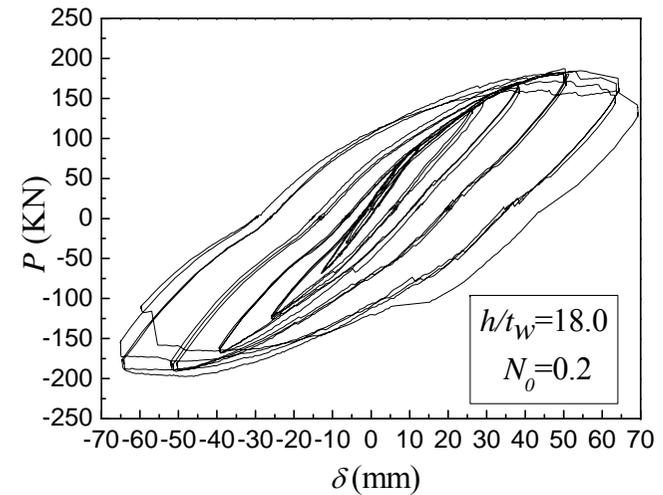
Web

B2205-1



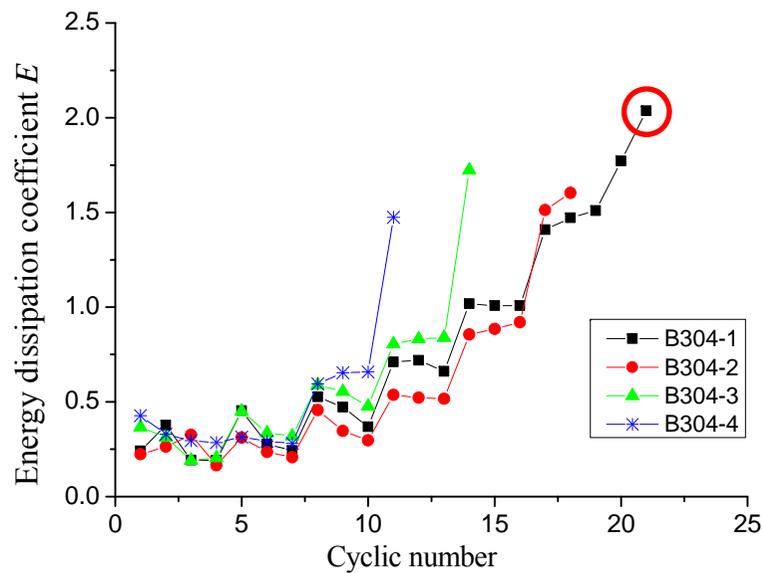
Flange  
local buckling

Web  
local buckling

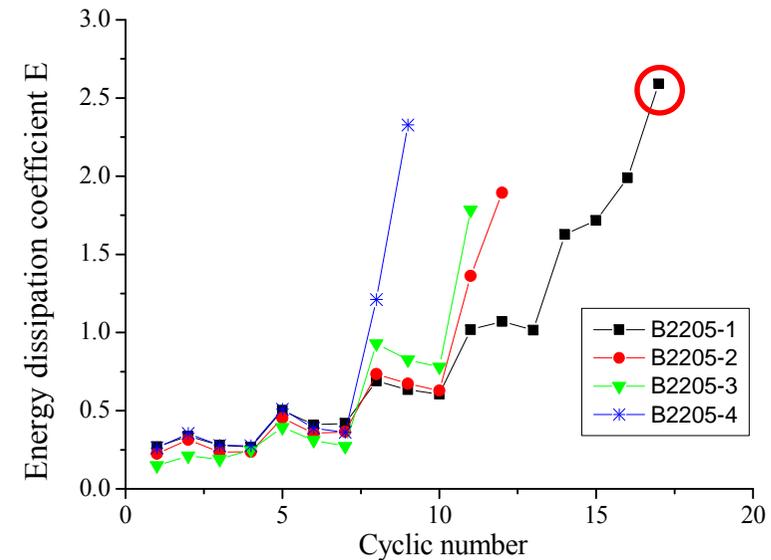


# Test results

## 2. Energy dissipation capacity



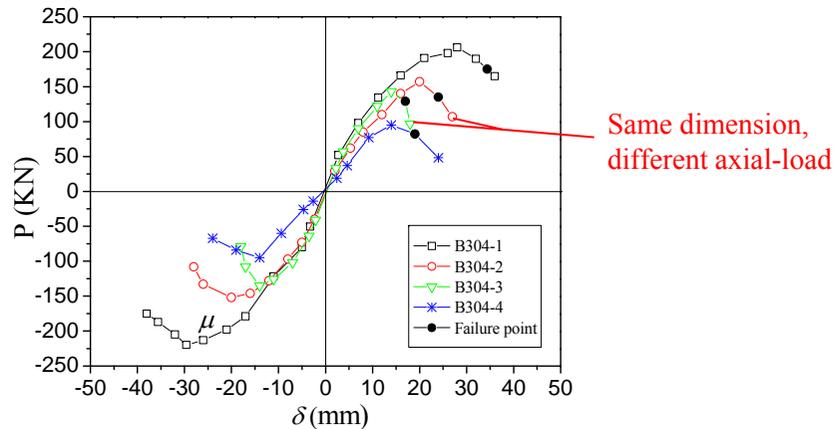
a. austenitic stainless steel specimens



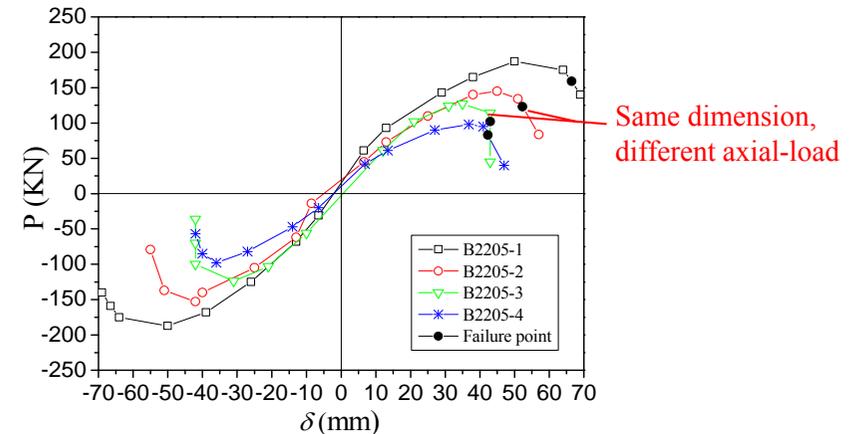
b. duplex stainless steel specimens

# Test results

## 3. Skeleton curve and ductility



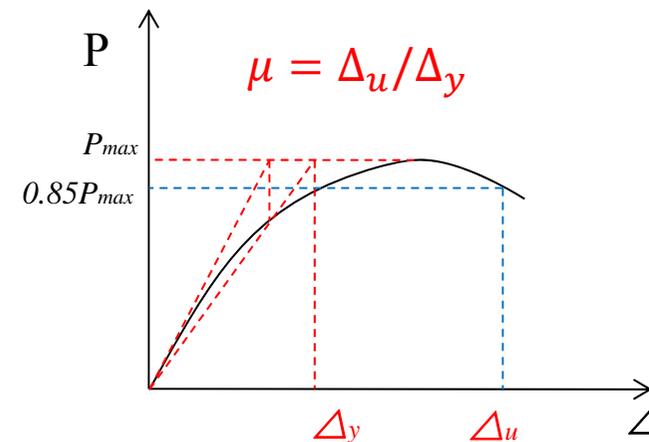
a. austenitic stainless steel specimens



b. duplex stainless steel specimens

Table 2 Peak load, deformation and ductility coefficient

Specimens	$P_{max}/\text{KN}$	$\Delta_y/\text{mm}$	$\Delta_u/\text{mm}$	$\mu$
B304-1	206	17.23	34.4	1.995
B304-2	157	15.58	24.0	1.540
B304-3	143	12	15.9	1.325
B304-4	95	12.7	19.0	1.496
B2205-1	187	36.84	66.5	1.805
B2205-2	145	34.25	52.3	1.527
B2205-3	127	31.06	43.0	1.387
B2205-4	98	28.5	42.3	1.489



c. Typical  $P - \Delta$  skeleton curve

# Conclusions

- The welded box-section stainless steel columns have **good seismic performance and energy dissipation capacity**, the plasticity development of the specimen is sufficient, and the hysteretic curve of the specimen is plump.
- For the specimens with the same axial-load ratio, as width-to-thickness ratio increases, local buckling occurs at a lower displacement level, and the displacement levels corresponding to the maximum bearing capacity and failure load are both smaller.
- All the specimens showed **local buckling first at flange and then at web** when subjected to cyclic horizontal load. The range of buckling was within  $0.87B$  to  $1.13B$  and the position of the buckling center with the maximum local deformation was  $0.40B$  to  $0.51B$  from the edge of the stiffening plate.
- **With an increase of width-to-thickness ratio or axial-load ratio, the plumpness of hysteric curve, energy dissipation capacity, ductility of specimens and maximum bearing capacity decreased. In addition, the larger width-to-thickness ratio or axial-load ratio is, the faster the bearing capacity and rigidity degenerate.**

Thank you for your attention!